410 / 411

410 NON INSULATED

411 INSULATED

doorLink Manufacturing, Inc.®

RAISED PANELS

Traditional Raised Panel 24 Gauge

↑ WHITE | WILLIAMSBURG

↑ WHITE

Traditional Raised Panel

Constructed of top quality materials, highly detailed raised panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- 24 gauge steel
- 1.0 mil paint with 7 color options
- 8 window options
- R-value 6.85 **411 Feature*
- Vinyl interior skin **411 Feature*

WHITE ALMOND DESERT TAN SANDSTONE BROWN GRAY BLACK

**Colors may vary from actual product*

410 NON INSULATED / 411 INSULATED

Traditional Raised Panel
24 Gauge

RAISED PANELS

FEATURES

24 GAUGE STEEL
Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

ROLLED SAFETY EDGES ON SECTION JOINTS
Eliminates sharp edges, and provides extra strength.

19 GAUGE HOT DIPPED GALVANIZED STILES
Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.

STILES ATTACHED WITH RIVETS
Provides superior strength when compared to common sheet metal joining methods.

TONGUE AND GROOVE MEETING RAILS
For superior strength and better sealing against wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP
Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

R-VALUE 6.85
Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.
**411 Feature*

HIGH IMPACT PLASTIC BACK COVER
Protects the insulation, and enhances the interior look of your garage door. **411 Feature*

CFC FREE EXPANDED POLYSTYRENE
Environmentally friendly insulation that will not degrade with vibration or time. **411 Feature*

WINDOW GLASS OPTIONS

See website for glass options

SIZE OPTIONS

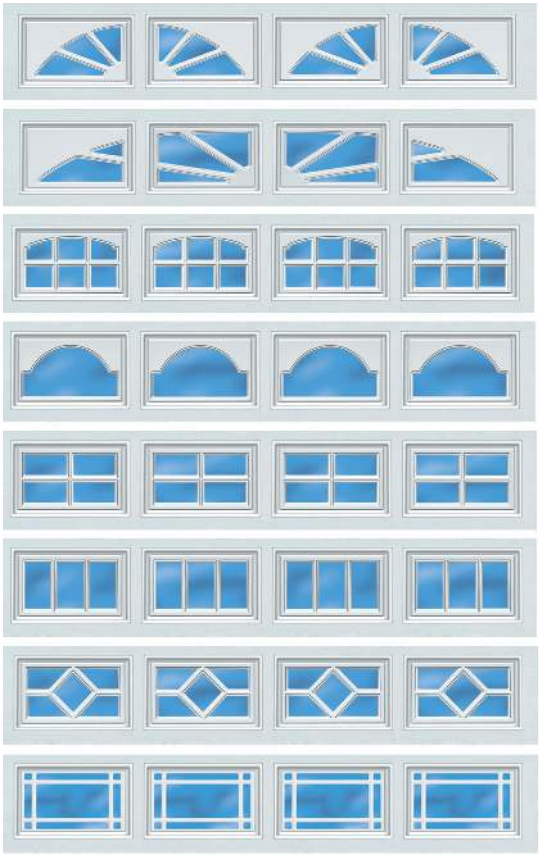
WIDTHS:

8', 9'
10'
12'
14', 15'
16', 17', 18'
20', 22'

HEIGHTS:

6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

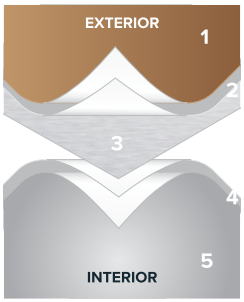
WINDOW OPTIONS



#306 Sherwood
#305 Williamsburg
#591 Cascade
#393 Cathedral
#397 Stockton
#597 Stockbridge
#320 Waterton
#897 Prairie

**Not all glazing options may be available from all distributors. No glazing on 18" sections.*

PAINT LAYERS



1.0 MIL PAINT SYSTEM
Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

1. Paint - .75 MIL
2. Primer - .25 MIL
3. Steel
4. Primer - .2 MIL
5. Paint - .3 MIL

CONSTRUCTION

1. Tongue and groove meeting rails
2. Hemmed interior rails
3. 2" thick section
4. 19 gauge hot dipped galvanized steel stiles
5. CFC free expanded polystyrene insulation with vinyl backing (standard on 411)
6. Replaceable U-Type vinyl bottom weatherstrip
7. Extruded aluminum weatherstrip retainer

**This image is showing 411*

doorLink Manufacturing, Inc.
5700 NW 39th St, Riverside, MO 64150
816-474-3900 / sales@doorlinkmfg.com
© doorLink Manufacturing, Inc.

Made in USA
40% ENERGY PRODUCED BY SOLAR
IDA International Door Association
DASMA

See what this door looks like on your own home at doorLinkmfg.com