510 / 511

510 NON INSULATED

511 INSULATED

doorLink Manufacturing, Inc.®

Traditional Raised Panel 25 Gauge

RAISED PANELS

↑ WHITE | STOCKTON WINDOW

↑ WHITE

Traditional Raised Panel

Constructed of top quality materials, highly detailed raised panel, deep woodgrain texture, and two coat prefinished paint system all combine to enhance the beauty of your home.

- 25 gauge steel
- 1.0 mil paint with 3 color options
- 8 window options
- R-value 6.85 **511 Feature*
- Vinyl interior skin **511 Feature*

WHITE ALMOND SANDSTONE

**Colors may vary from actual product*

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Traditional Raised Panel
25 Gauge

RAISED PANELS

FEATURES

25 GAUGE STEEL
Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.

ROLLED SAFETY EDGES ON SECTION JOINTS
Eliminates sharp edges, and provides extra strength.

19 GAUGE HOT DIPPED GALVANIZED STILES
Heavy duty metal stiles give strong rigid support for all hinges, rollers, and operator attachment.

STILES ATTACHED WITH RIVETS
Provides superior strength when compared to common sheet metal joining methods.

TONGUE AND GROOVE MEETING RAILS
For superior strength and better sealing against wind, rain, and snow.

RIGID ALUMINUM RETAINER WITH WEATHERSTRIP
Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.

R-VALUE 6.85
Enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.
**511 Feature*

HIGH IMPACT PLASTIC BACK COVER
Protects the insulation, and enhances the interior look of your garage door. **511 Feature*

CFC FREE EXPANDED POLYSTYRENE
Environmentally friendly insulation that will not degrade with vibration or time. **511 Feature*

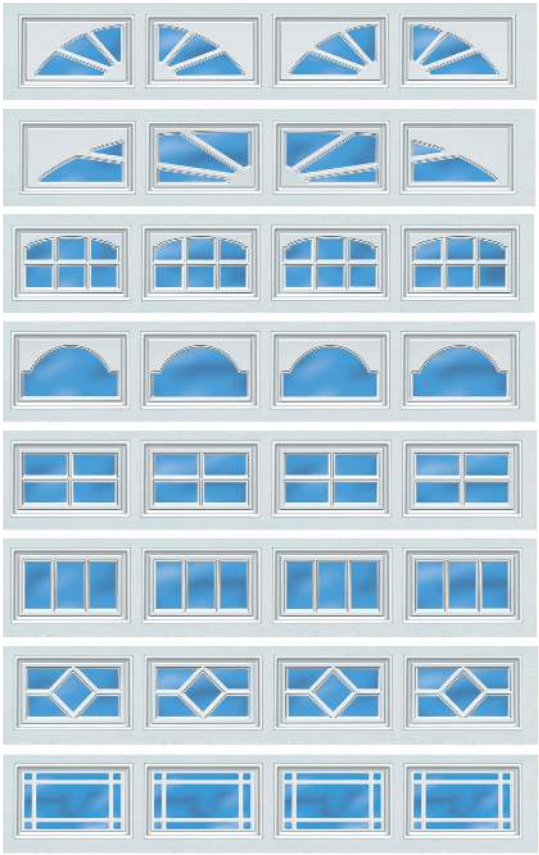
WINDOW GLASS OPTIONS
See website for glass options

SIZE OPTIONS
WIDTHS:

8', 9'
10'
12'
14', 15'
16', 17', 18'

HEIGHTS: 6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

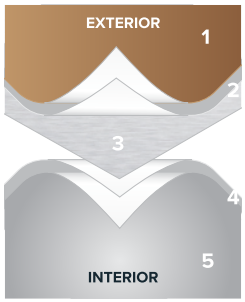
WINDOW OPTIONS



#306 Sherwood
#305 Williamsburg
#591 Cascade
#393 Cathedral
#397 Stockton
#597 Stockbridge
#320 Waterton
#897 Prairie

**Not all glazing options may be available from all distributors. No glazing on 18" sections.*

PAINT LAYERS



1.0 MIL PAINT SYSTEM
Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

1. Paint - .75 MIL
2. Primer - .25 MIL
3. Steel
4. Primer - .2 MIL
5. Paint - .3 MIL

CONSTRUCTION

1. Tongue and groove meeting rails
2. Hemmed interior rails
3. 2" thick section
4. 19 gauge hot dipped galvanized steel stiles
5. CFC free expanded polystyrene insulation with vinyl backing (standard on 511)
6. Replaceable U-Type vinyl bottom weatherstrip
7. Extruded aluminum weatherstrip retainer

**This image is showing 511*

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Made in USA
40% ENERGY PRODUCED BY SOLAR
IDA International Door Association
DASMA

See what this door looks like on your own home at doorLinkmfg.com